

Folders	Files	Suggested use
Companion CD		
	Companion CD Contents Listing.doc	
	Read Me Document Companion.doc	Read this document first.
	Simulation Training Overview.pdf	An introduction to the behavioral science approach to training and learner retention. This document discusses why a hands-on simulation experience is the best approach to introducing lean methods.
	Lean Factory Simulation.pdf Lean Factory Simulation.ppt [32 slides]	The basic 4-step car factory simulation presentation. This document describes the basic use of the car factory kit to show the methods of Batch 'n Queue (MRP PUSH), Continuous Flow (MRP PUSH), One-Piece Flow (PULL) and Lean Flow (Demand- PULL). Edit the flow methods to describe you own actual shop flow methods.
	Lean Factory Simulation Facilitator.pdf Lean Factory Simulation Facilitator.ppt [51 slides]	This facilitator guide provides set up instructions, talking points, and hints for running the exercises described in the Lean Factory Simulation presentation. Includes participant instruction placemats that can be printed and laminated.
	Simulation Calc Sheet.xls	This Excel file provides Financial calculations for the 4 simulation methods.
	Learning to See Placemat Set.pdf Learning to See Placemat Set.ppt [11 slides]	This participant placemat set provides instructions for running the two-step exercises described in the Learning to See the Waste presentation (provided on the Deluxe Simulation Kit CD). One set of LTS participant instruction placemats are printed, laminated and provided with each Companion Kit to facilitate the use of the kit in a multiple simulation team exercise for those who also own the Deluxe Kit. Note: the Companion version does not include the 10-Second Test or the Financial Calculation metric form. They are included with the Deluxe Kits only.