

5S Game Set and Simulation Training

7 hour event

5S Game Set 90 Minutes	<p>PowerPoint Interactive 5S Introduction 5 slides</p> <p>Jeopardy like game with 20 questions 30 minutes</p> <p>Who wants to be a millionaire game 50 minutes</p> <p>Winner and Gift Award / 5S Wallet Card Distribution 10 minutes</p>
5S Presentation 60 Minutes	<p>PowerPoint What Is 5S? Overview 40 Slides OPTIONAL</p> <p>Discussion Opportunity 30 minutes</p> <p>PowerPoint What Is Visual Control? Overview 13 Slides OPTIONAL</p> <p>Discussion Opportunity 10 minutes</p> <p>PowerPoint What Is Visual Communication? Overview 45 Slides OPTIONAL</p> <p>Discussion Opportunity 20 minutes</p>
5S Simulation 4.5 Hours	<p>Simulation Table Cover Preparation and layout [includes dirtying some materials with markers] 45 minutes</p> <p>Initial build of product without organization. [1 or 2 teams] 15 minutes</p> <p>PowerPoint S1 Review SORT 14 Slides</p> <p>Perform SORT activities, use Red Tags, Red Tag Area, group like materials 30 minutes</p> <p>PowerPoint S2 Review Set in Order 40 Slides</p> <p>Perform SET_IN_ORDER activities, use 5S Flow Map, Color-Code Strategy, Signboards, and Outlines 90 minutes</p>
	<p>PowerPoint S3 Review Sweep 8 Slides</p> <p>Perform SWEEP activities, Clean up materials 15 minutes</p> <p>Second build of product with new organization in place. [1 or 2 teams] 15 minutes</p> <p>PowerPoint S4 Review Standardize 6 Slides</p> <p>Perform STANDARDIZE activities, Job Cycle Chart 30 minutes</p> <p>PowerPoint S5 Review Sustain 6 Slides</p> <p>Perform SUSTAIN activities, 5S Check List and audits 30 minutes</p>